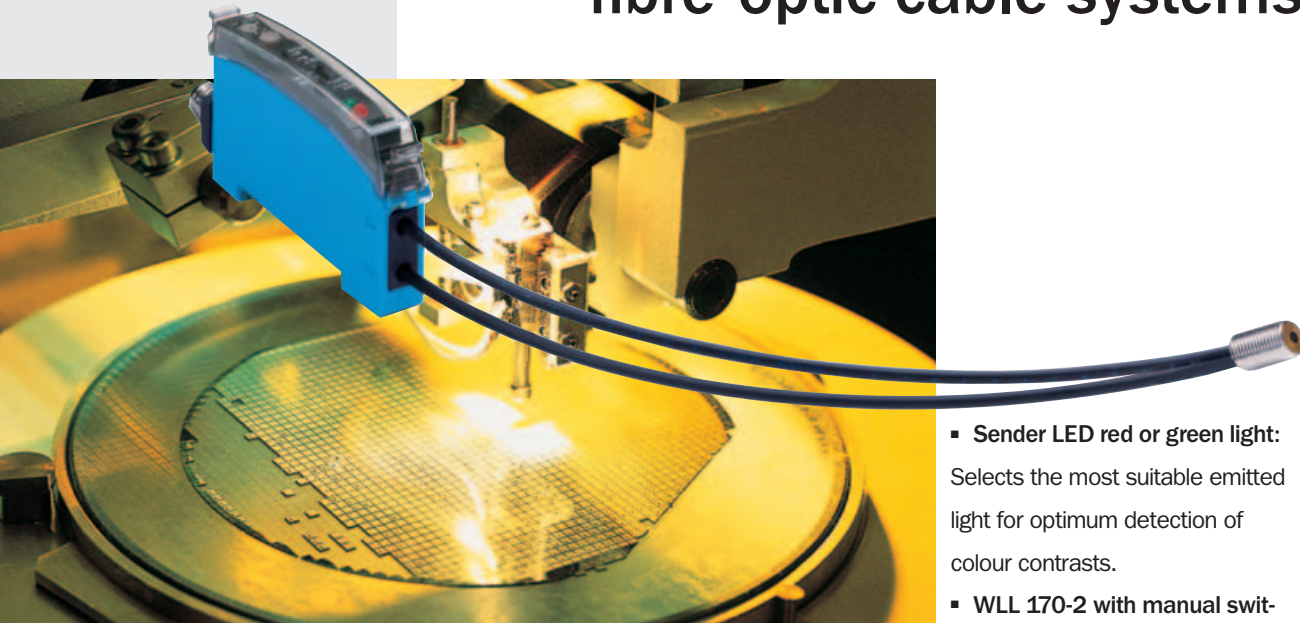


Photoelectric switches WLL 170(T), fibre-optic cables LL 3: flexible solutions with fibre-optic cable systems

	Photoelectric switches with fibre-optic cable
Proximity mode	
	Photoelectric switches with fibre-optic cable
Through-beam mode	



Fibre-optic sensors without baggage. Safe and simple switching:

The combination of photoelectric switches WLL 170(T) and fibre-optic cables LL 3 offers extremely simple handling and intelligent system options for a wide range of applications. For standard applications, but also for demanding applications such as detection of very small objects, recognition of colour marks or transparent materials.

You choose:

Suitable WLL 170(T) versions, optimised for various typical uses, are available

▪ WLL 170T with teach-in:

This teach-in version simplifies handling: the switching threshold and switching hysteresis are automatically set, via a push button (Teach-in).

▪ Sender LED red or green light:

Selects the most suitable emitted light for optimum detection of colour contrasts.

▪ WLL 170-2 with manual switching threshold adjustment:

The cost-effective solution for all standard applications.

▪ WLL 170 High Speed:

10,000 switching operations per second - the optimum for high speed applications.

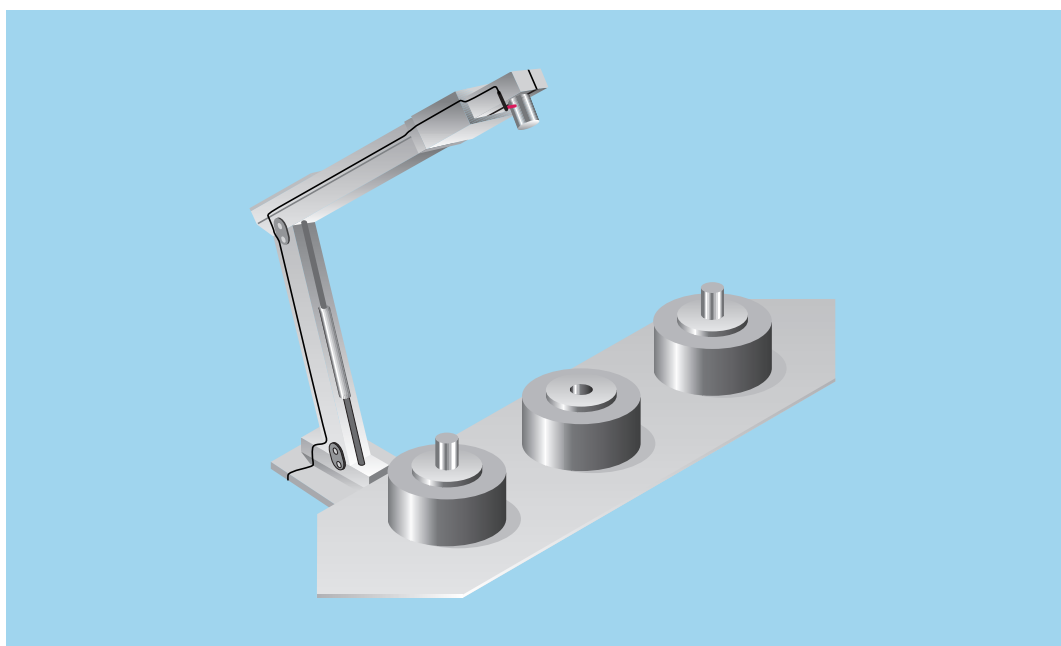
▪ WLL 170A with analogue output:

For easy measurement and control.

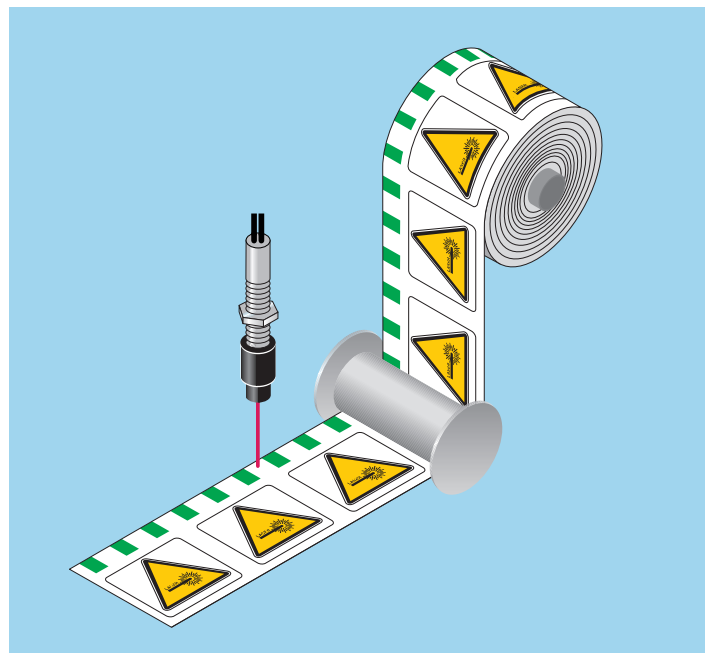
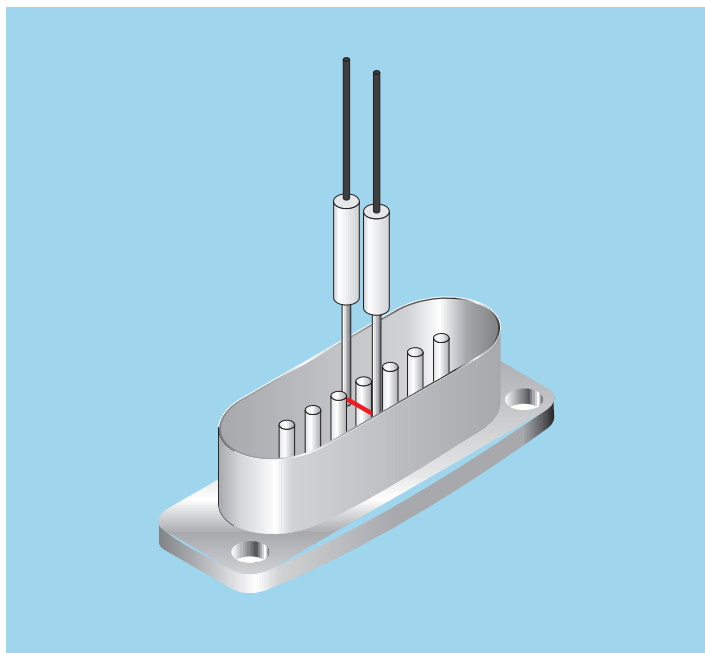
Large selection of suitable fibre-optic cables: Fibre-optic cable range LL 3. For WLL 170, there are around 90 LL 3 versions, offering maximum flexibility and choice for your requirements.

Typical uses for these WLL 170 / LL 3 fibre-optic cable combinations: semiconductor industry, electronics assembly, packaging technology, handling and assembly systems, special-purpose machinery, construction and precision engineering.

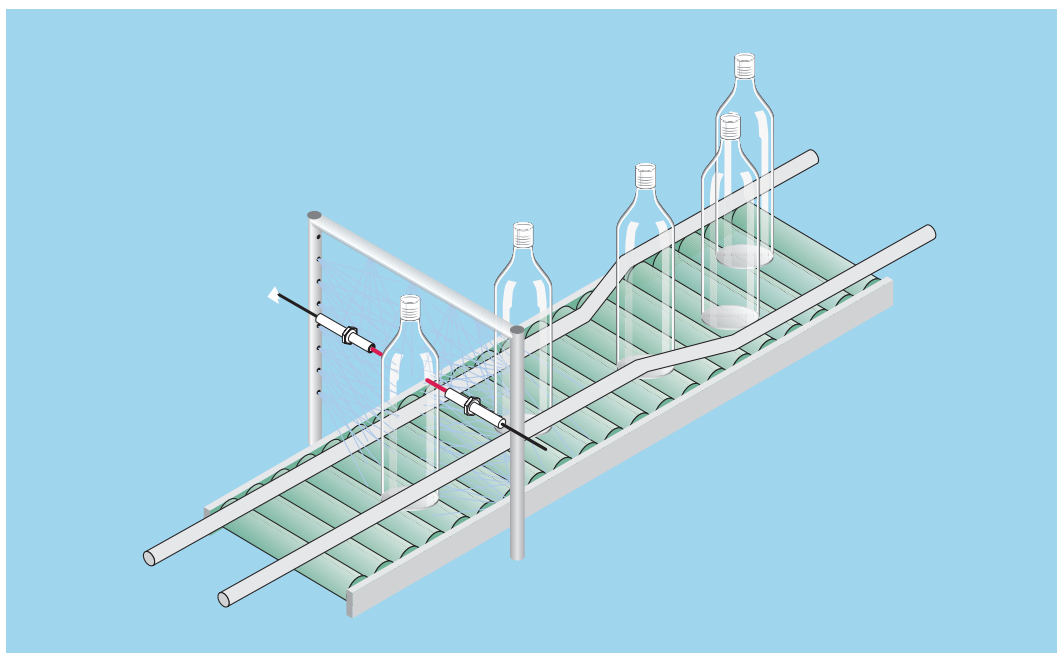
► In pick-and-place systems, WLL 170(T) photoelectric switches with LL 3 plastic fibre-optic cables are used in a wide variety of configurations to monitor the presence or position of minute objects.



▼ Fibre-optic cables are widely used in the electronics industry. For example, fibre-optic cables with integrated 90° angle used for detecting contact pins in locations where space is restricted.



▲ WLL 170(T) units with red or green transmission light and LL 3 plastic fibre-optic cables for detecting print marks used to control labelling machines.

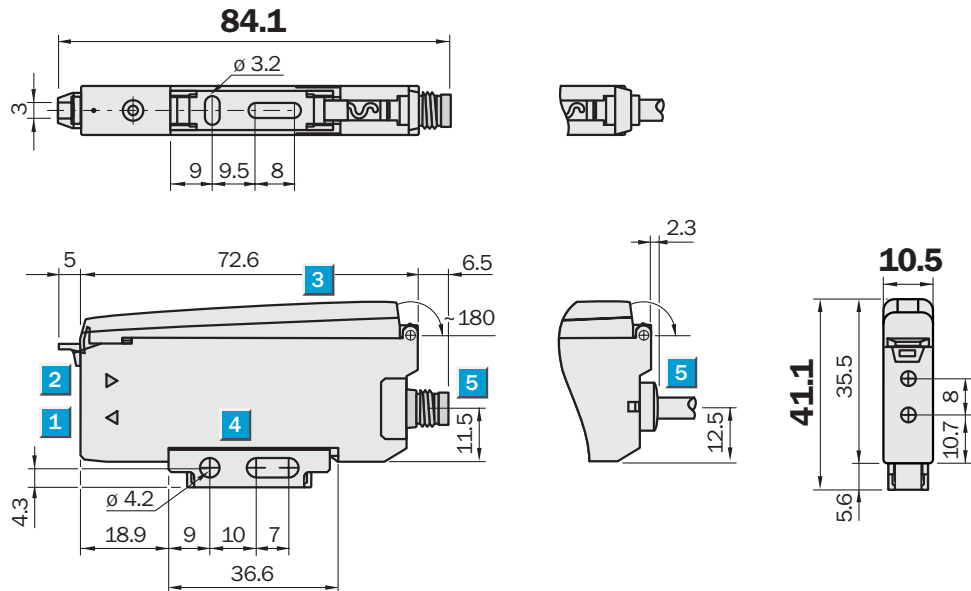


◀ LL 3 fibre-optic cables for special applications: here LL 3 cables with Teflon jacket are the right choice for harsh environments (i.e. contact with acids, alkaline solutions, detergents or oils).

	Scanning range 0 ... 4000 mm
Through-beam mode	
	Scanning distance 0 ... 160 mm
Proximity mode	

- Sender LED red for standard applications
- Manual sensitivity adjustment
- Simple installation and alignment

Dimensional drawing



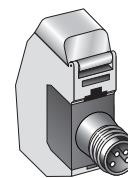
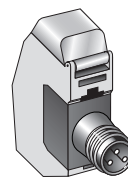
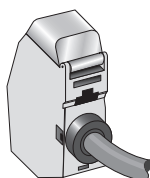
Adjustments possible



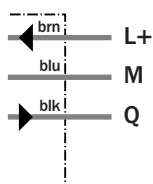
- 1 Sender LED, installation of LL 3 fibre-optic cable (sender fibre)
- 2 Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- 3 Protective hood, can be raised at both ends
- 4 Mounting bracket, included with delivery (see Accessories)
- 5 Connector
- 6 Indication of correct fibre-optic cable mounting
- 7 Indicator LED orange: lights up when switching output is active
- 8 LED signal strength indicator green, lights up when light received < 0.9 or > 1.1 (switching threshold = 1)
- 9 Sensitivity scale 270°
- 10 Sensitivity control (10 revolutions)
- 11 Selector switch for OFF delay: "OFF DLY" (=ON) / "OFF", 40 ms fixed
- 12 Selector switch: "L.ON" (light switching) / "D.ON" (dark switching)

Connection type

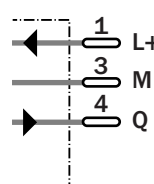
WLL170-2N132	WLL170-2N330	WLL170-2N430
WLL170-2P132	WLL170-2P330	WLL170-2P430



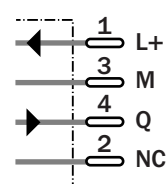
3 x 0.2 mm²



M8, 3-pin



M8, 4-pin



See chapter Accessories

Connector, M8, 3-pin
Connector, M8, 4-pin
Fibre-optic cable
Tip adapters
Mounting systems

Technical data		WLL170-2	N132	N330	N430	P132	P330	P430				
Operating distance	0 ... 160 mm ¹⁾											
Fibre-optic cable (proximity system):	LL3-DK06											
Adjustment of operating distance	Poti, 10 revolutions ²⁾											
Scanning range max. typ.	0 ... 4,000 mm											
Fibre-optic cable (through-beam system)	LL3-TB02 and tip adapter LL3-TA01											
Operating range, recommended	0 ... 700 mm											
Fibre-optic cable (through-beam system)	LL3-TB01											
Sensitivity adjustment	Poti, 10 revolutions ²⁾											
Light source, light type	LED, red light, 660 nm ³⁾											
Light spot diameter	Depends on scanning range											
Angle of dispersion	Approx. 65° see LL 3 fibre-optic data											
Supply voltage V_s	10 ... 30 V DC ⁴⁾											
Residual ripple	10 % ⁵⁾											
Power consumption	≤ 30 mA ⁶⁾											
Switching outputs	NPN: open collector: Q											
	PNP: open collector: Q											
Switching mode	Light/dark switching, switchable											
Output current I _a max	≤ 100 mA											
Response time	≤ 0,25 ms ⁷⁾											
Switching frequency	2,000 Hz ⁸⁾											
Time delay	40 ms fix, selectable by sliding switch											
Time type	Off delay t _{OFF}											
Connection type	Cable, Ø 3.8 mm, PVC, 2 m ⁹⁾											
	Connector, M8, 3-pin											
	Connector, M8, 4-pin											
VDE protection class	⊕											
Circuit protection	V _s connections reverse-polarity protected / In-/outputs short-circuit protected / Interference pulse suppression / Outputs overcurrent and short-circuit protected											
Enclosure rating	IP 66 ¹⁰⁾											
Ambient temperature operation	-25 °C ... +55 °C											
Ambient temperature storage	-40 °C ... +70 °C											
Weight	Approx. 70 g											
Housing material	ABS/PC											

¹⁾ Object with 90 % remission (based on standard white to DIN 5033)

²⁾ Sensitivity scale 270°

³⁾ Average service life 100,000 h at

T_a = +25°C

⁴⁾ Limit values

⁵⁾ may not exceed or fall short of V_s

tolerances

⁶⁾ without load

⁷⁾ Signal transit time with resistive load

⁸⁾ with light/dark ratio 1:1

⁹⁾ do not bend below 0 °C

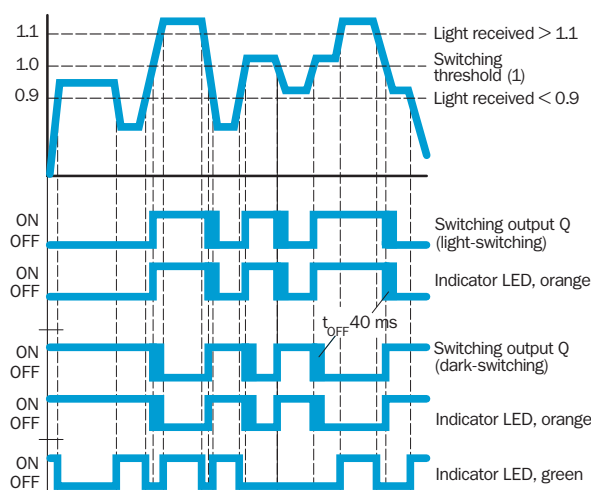
¹⁰⁾ with correctly attached fibre-optic cable LL 3 and closed protection hood

Function diagram for WLL 170-2

■ WLL 170-2

Orange LED display: lights up when switching output Q is active. Dependent on setting of light/dark selector switch.

Green LED display: lights up when light received is < 0.9 or > 1.1 (based on the switching threshold Q, switching threshold = 1).



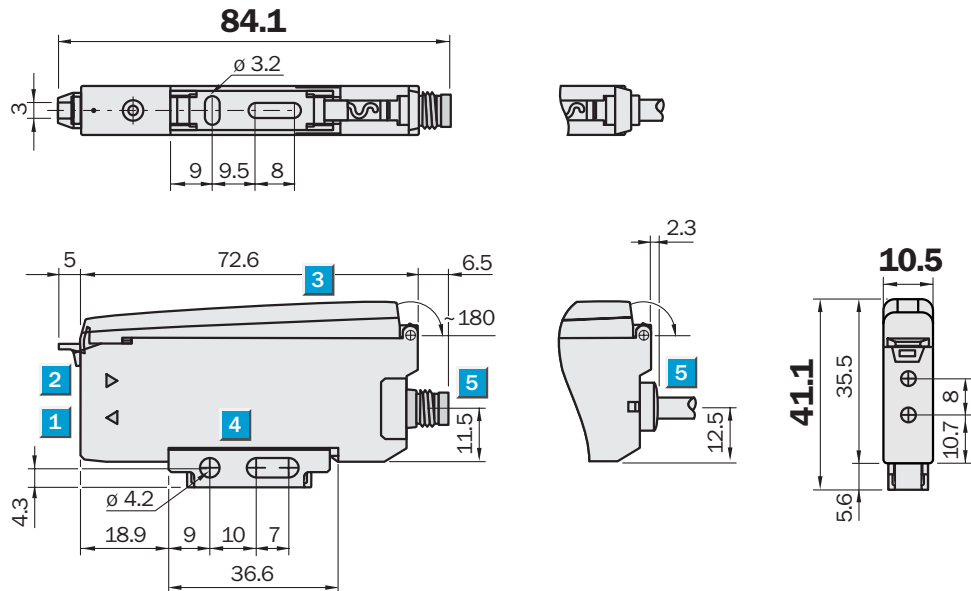
Ordering information

Type	Order no.
WLL170-2N132	6 029 515
WLL170-2N330	6 029 517
WLL170-2N430	6 029 518
WLL170-2P132	6 029 511
WLL170-2P330	6 029 513
WLL170-2P430	6 029 514

	Scanning range 0 ... 1700 mm
Through-beam mode	
	Scanning distance 0 ... 45 mm
Proximity mode	

- Sender LED green for standard applications and print mark recognition
- Manual sensitivity adjustment
- Simple installation and alignment

Dimensional drawing



Adjustments possible

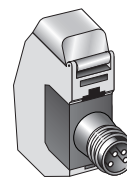
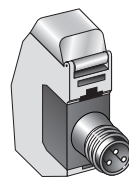
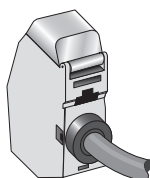


- 1 Sender LED, installation of LL 3 fibre-optic cable (sender fibre)
- 2 Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- 3 Protective hood, can be raised at both ends
- 4 Mounting bracket, included with delivery (see Accessories)
- 5 Connector
- 6 Indication of correct fibre-optic cable mounting
- 7 Indicator LED orange: lights up when switching output is active
- 8 LED signal strength indicator green, lights up when light received < 0.9 or > 1.1 (switching threshold = 1)
- 9 Sensitivity scale 270°
- 10 Sensitivity control (10 revolutions)
- 11 Selector switch for OFF delay: "OFF DLY" (=ON) / "OFF", 40 ms fixed
- 12 Selector switch: "L.ON" (light switching) / "D.ON" (dark switching)



Connection type

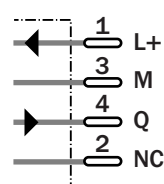
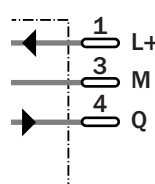
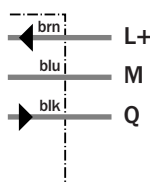
WLL170-2N192	WLL170-2N390	WLL170-2N490
WLL170-2P192	WLL170-2P390	WLL170-2P490



3 x 0.2 mm²

M8, 3-pin

M8, 4-pin



See chapter Accessories

Connector, M8, 3-pin

Connector, M8, 4-pin

Fibre-optic cable

Tip adapters

Mounting systems

Technical data		WLL170-2	N192	N390	N490	P192	P390	P490				
Operating distance	0 ... 45 mm ¹⁾											
Fibre-optic cable (proximity system):	LL3-DK06											
Adjustment of operating distance	Poti, 10 revolutions ²⁾											
Scanning range max. typ.	0 ... 1,700 mm											
Fibre-optic cable (through-beam system)	LL3-TB02 and tip adapter LL3-TA01											
Operating range, recommended	0 ... 350 mm											
Fibre-optic cable (through-beam system)	LL3-TB01											
Sensitivity adjustment	Poti, 10 revolutions ²⁾											
Light source, light type	LED, green light, 520 nm ³⁾											
Light spot diameter	Depends on scanning range											
Angle of dispersion	Approx. 65° see LL 3 fibre-optic data											
Supply voltage V_s	10 ... 30 V DC ⁴⁾											
Residual ripple	10 % ⁵⁾											
Power consumption	≤ 30 mA ⁶⁾											
Switching outputs	NPN: open collector: Q											
	PNP: open collector: Q											
Switching mode	Light/dark switching, switchable											
Output current I _a max	≤ 100 mA											
Response time	≤ 0,25 ms ⁷⁾											
Switching frequency	2,000 Hz ⁸⁾											
Time delay	40 ms fix, selectable by sliding switch											
Time type	Off delay t _{OFF}											
Connection type	Cable, Ø 3.8 mm, PVC, 2 m ⁹⁾											
	Connector, M8, 3-pin											
	Connector, M8, 4-pin											
VDE protection class	⊕											
Circuit protection	V _s connections reverse-polarity protected / In-/outputs short-circuit protected / Interference pulse suppression / Outputs overcurrent and short-circuit protected											
Enclosure rating	IP 66 ¹⁰⁾											
Ambient temperature operation	-25 °C ... +55 °C											
Ambient temperature storage	-40 °C ... +70 °C											
Weight	Approx. 70 g											
Housing material	ABS/PC											

¹⁾ Object with 90 % remission (based on standard white to DIN 5033)

²⁾ Sensitivity scale 270°

³⁾ Average service life 100,000 h at

T_a = +25°C

⁴⁾ Limit values

⁵⁾ may not exceed or fall short of V_s

tolerances

⁶⁾ without load

⁷⁾ Signal transit time with resistive load

⁸⁾ with light/dark ratio 1:1

⁹⁾ do not bend below 0 °C

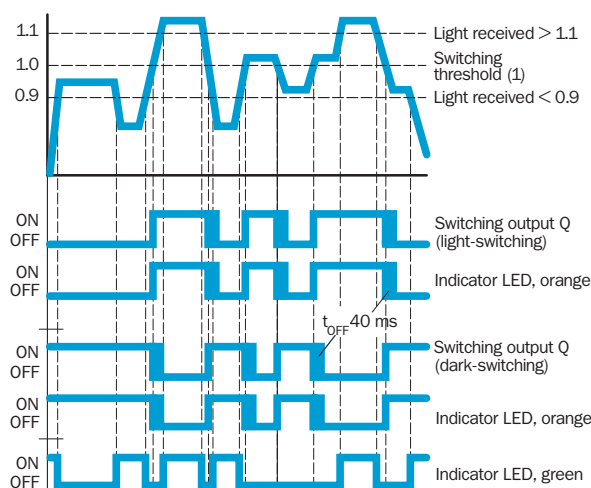
¹⁰⁾ with correctly attached fibre-optic cable LL 3 and closed protection hood

Function diagram for WLL 170-2

■ WLL 170-2

Orange LED display: lights up when switching output Q is active. Dependent on setting of light/dark selector switch.

Green LED display: lights up when light received is < 0.9 or > 1.1 (based on the switching threshold Q, switching threshold = 1).



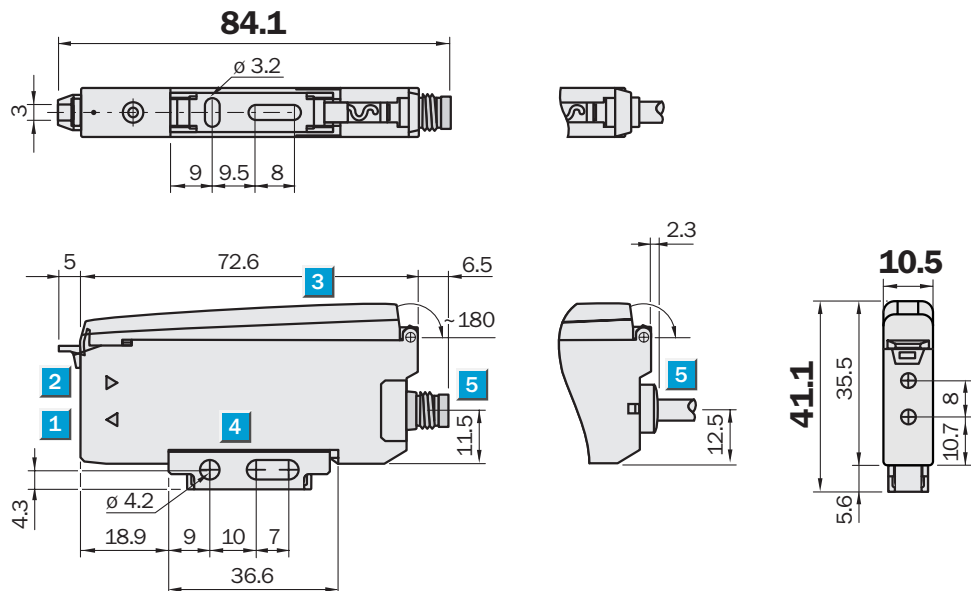
Ordering information

Type	Order no.
WLL170-2N192	6 029 523
WLL170-2N390	6 029 525
WLL170-2N490	6 029 526
WLL170-2P192	6 029 519
WLL170-2P390	6 029 521
WLL170-2P490	6 029 522

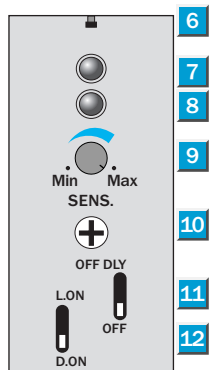
	Scanning range 0 ... 1600 mm
Through-beam mode	
	Scanning distance 0 ... 65 mm
Proximity mode	

- High speed 10,000/sec., for extremely fast processes
- Sender LED red
- Manual sensitivity adjustment
- Time delay 40 ms for signal extension

Dimensional drawing



Adjustments possible

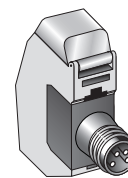
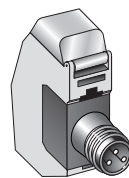
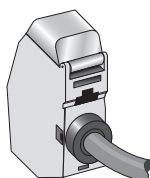


- 1 Sender LED, installation of LL 3 fibre-optic cable (sender fibre)
- 2 Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- 3 Protective hood, can be raised at both ends
- 4 Mounting bracket, included with delivery (see Accessories)
- 5 Connector
- 6 Indication of correct fibre-optic cable mounting
- 7 Indicator LED orange: lights up when switching output is active
- 8 LED signal strength indicator green, lights up when light received < 0.9 or > 1.1 (switching threshold = 1)
- 9 Sensitivity scale 270°
- 10 Sensitivity control (10 revolutions)
- 11 Selector switch for OFF delay: "OFF DLY" (=ON) / "OFF", 40 ms fixed
- 12 Selector switch: "L.ON" (light switching) / "D.ON" (dark switching)



Connection type

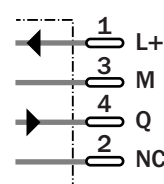
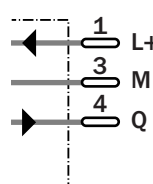
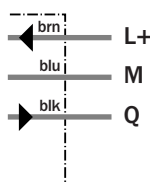
WLL170-2N162	WLL170-2N360	WLL170-2N460
WLL170-2P162	WLL170-2P360	WLL170-2P460



3 x 0.2 mm²

M8, 3-pin

M8, 4-pin



See chapter Accessories

Connector, M8, 3-pin
Connector, M8, 4-pin
Fibre-optic cable
Tip adapters
Mounting systems

Technical data		WLL170-2	N162	N360	N460	P162	P360	P460				
Operating distance	0 ... 65 mm ¹⁾											
Fibre-optic cable (proximity system):	LL3-DB01											
Adjustment of operating distance	Poti, 10 revolutions ²⁾											
Scanning range max. typ.	0 ... 1,600 mm											
Fibre-optic cable (through-beam system)	LL3-TB02 and tip adapter LL3-TA01											
Operating range, recommended	0 ... 350 mm											
Fibre-optic cable (through-beam system)	LL3-TB01											
Sensitivity adjustment	Poti, 10 revolutions ²⁾											
Light source, light type	LED, Red light, 660 nm ³⁾											
Light spot diameter	Depends on scanning range											
Angle of dispersion	Approx. 65° see LL 3 fibre-optic data											
Supply voltage V_s	10 ... 30 V DC ⁴⁾											
Residual ripple	10 % ⁵⁾											
Power consumption	≤ 30 mA ⁶⁾											
Switching outputs	NPN: open collector: Q											
	PNP: open collector: Q											
Switching mode	Light/dark switching, switchable											
Output current I _a max	≤ 100 mA											
Response time	≤ 50 µs ⁷⁾											
Switching frequency	10,000 Hz ⁸⁾											
Time delay	40 ms fix, selectable by sliding switch											
Time type	Off delay t _{OFF}											
Connection type	Cable, Ø 3.8 mm, PVC, 2 m ⁹⁾											
	Connector, M8, 3-pin											
	Connector, M8, 4-pin											
VDE protection class	⊕											
Circuit protection	V _s connections reverse-polarity protected / In-/outputs short-circuit protected / Interference pulse suppression / Outputs overcurrent and short-circuit protected											
Enclosure rating	IP 66 ¹⁰⁾											
Ambient temperature operation	-25 °C ... +55 °C											
Ambient temperature storage	-40 °C ... +70 °C											
Weight	Approx. 70 g											
Housing material	ABS/PC											

¹⁾ Object with 90 % remission (based on standard white to DIN 5033)

²⁾ Sensitivity scale 270°

³⁾ Average service life 100,000 h at

T_a = +25 °C

⁴⁾ Limit values

⁵⁾ may not exceed or fall short of V_s

tolerances

⁶⁾ without load

⁷⁾ Signal transit time with resistive load

⁸⁾ with light/dark ratio 1:1

⁹⁾ do not bend below 0 °C

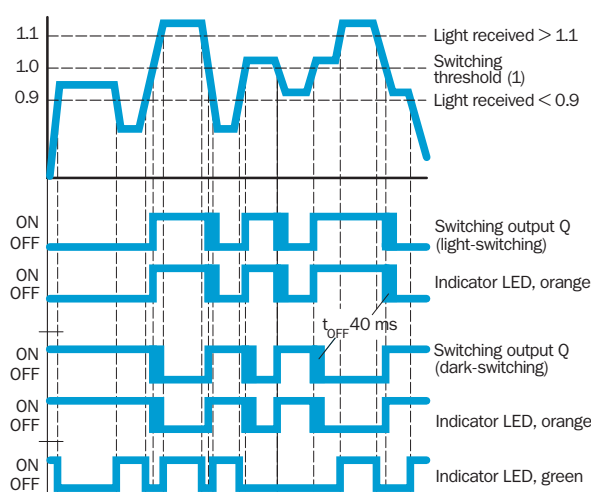
¹⁰⁾ with correctly attached fibre-optic cable LL 3 and closed protection hood

Function diagram for WLL 170-2

■ WLL 170-2

Orange LED display: lights up when switching output Q is active. Dependent on setting of light/dark selector switch.

Green LED display: lights up when light received is < 0.9 or > 1.1 (based on the switching threshold Q, switching threshold = 1).



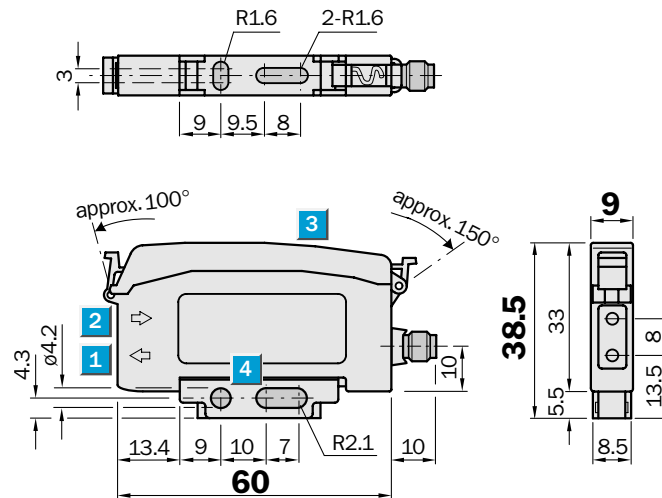
Ordering information

Type	Order no.
WLL170-2N162	6 029 531
WLL170-2N360	6 029 533
WLL170-2N460	6 029 534
WLL170-2P162	6 029 527
WLL170-2P360	6 029 529
WLL170-2P460	6 029 530

	Scanning range 0...600 mm
Through-beam systems	
	Scanning distance 0...100 mm
Proximity systems	

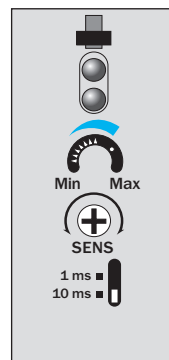
- Analogue output voltage 1...5 V
- Large range of suitable LL 3 fibre-optic cables
- Ideal for more complex requirements, e.g. positioning tasks, turbidity/transmission measurement, contrast resolution

Dimensional drawing



Adjustments possible

WLL 170A-V 132
WLL 170A-V 330
WLL 170A-V 430



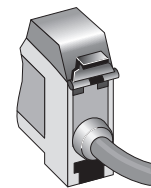
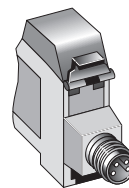
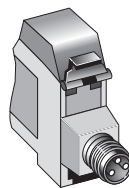
- 1 Sender LED, installation of LL 3 fibre-optic cable (sender fibre)
- 2 Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- 3 Protective hood: can be raised at both ends, removable
- 4 Mounting bracket, included (see Accessories)
- 5 Indicator LED, orange: analogue output with saturation (≥ 5 V)
- 6 LED signal strength indicator, green: lights up when light received
- 7 Sensitivity scale, min./max. = 270°
- 8 Sensitivity control (min./max. = 7 revolutions)
- 9 Selector switch for analogue output response time

Connection types

WLL 170A-V 330

WLL 170A-V 430

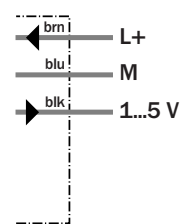
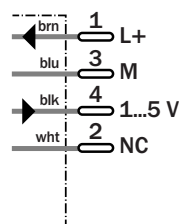
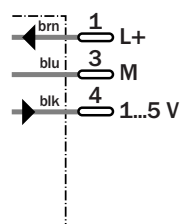
WLL 170A-V 132



3-pin, M8

4-pin, M8

ø 4 mm



See chapter Accessories

Cables and connectors
Mounting systems
Fibre-optic cables



Technical data		WLL 170T-	V 132	V 330	V 430							
Suitable fibre-optic cable	LL 3 plastic fibre-optic cables											
Scanning range¹⁾	Depends on fibre-optic cable used											
Recommended operating ranges¹⁾	max. 0...600 mm (through-beam syst.) (with tip adapters 0...3200 mm)											
Recommended operating distance¹⁾	max. 0...100 mm ²⁾ (proximity system)											
Light source³⁾, light type	LED, visible red light											
Light spot diameter of LL 3	Depends on scanning range											
Disp. angle of LL 3 fibre-optic cable	Approx. 65° ⁴⁾											
Supply voltage V_S⁵⁾	10...30 V DC											
Ripple ⁶⁾	10 %											
Current consumption ⁷⁾	≤ 40 mA											
Analogue output												
Voltage output	1...5 V											
	1 V = no light received											
	5 V = saturation											
Load current (max.)	10 mA											
Output resistance (R_i)	47 Ω											
Load resistance	≥ 5 kΩ (recommended)											
Response time, selectable⁸⁾	1 ms/10 ms											
Sensitivity, adjustable	Potentiometer, 7 turns ⁹⁾											
Connection types cable ¹⁰⁾	PVC, 2 m; 3 x 0.2 mm ² , Ø 4.0 mm											
	plug	M8, 3-pin										
	plug	M8, 4-pin										
Cable extension	max. 100 m; signal loss to be expected											
Circuit protection¹¹⁾	A, C, D											
VDE protection class	⚡											
Enclosure rating	IP 50											
Ambient temperature T_A	Operation - 25 °C...+ 55 °C Storage - 40 °C...+ 70 °C											
Weight												
with cable	Approx. 60 g											
with M8 plug	Approx. 20 g											
Housing material	ABS											

¹⁾ See Accessories; selection table for LL 3 fibre-optic cables

²⁾ Object with 90 % remission (based on standard white to DIN 5033)

³⁾ Average service life 100,000 h at T_A = + 25 °C

⁴⁾ Deviations, see data for LL 3

⁵⁾ Limit values

⁶⁾ May not exceed or fall short of V_S tolerances

⁷⁾ Without load

⁸⁾ Delay time: change in received light/change in analogue output, (90 % of upper range value)

⁹⁾ Scale 270°

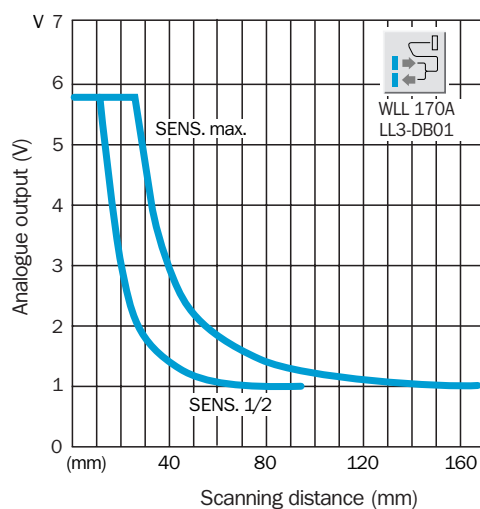
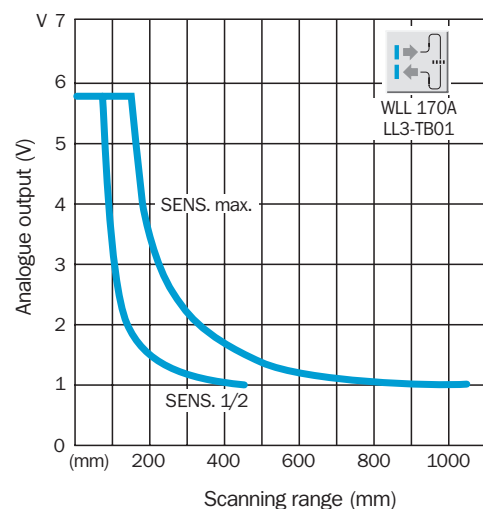
¹⁰⁾ Do not bend below 0 °C

¹¹⁾ A = V_S connections reverse-polarity protected

C = Interference pulse suppression

D = Outputs overcurrent and short-circuit protected

WLL 170A, analogue, typical curves



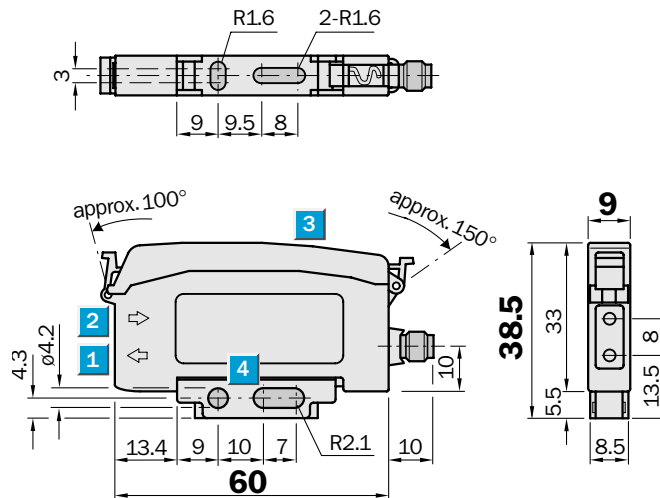
Order information

Type	Order no.
WLL 170A-V 132	6 021 078
WLL 170A-V 330	6 021 962
WLL 170A-V 430	6 021 080

	Scanning range 0...580 mm
Through-beam systems	
	Scanning distance 0...100 mm
Proximity systems	

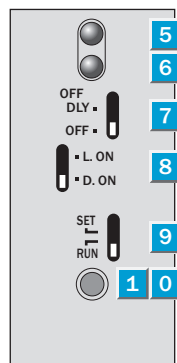
- Red sender LED
- For standard applications and mark recognition
- Easy alignment and commissioning by teach-in

Dimensional drawing



Adjustments possible

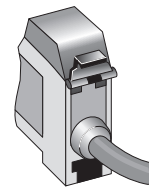
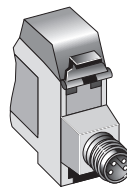
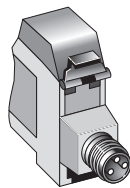
WLL 170T-P 132	WLL 170T-N 132
WLL 170T-P 330	WLL 170T-N 330
WLL 170T-P 430	WLL 170T-N 430



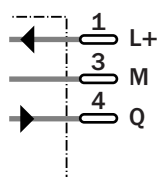
- LED sender, installation of LL 3 fibre-optic cable (sender fibre)
- Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- Protective hood, can be raised at both ends, removable
- Mounting bracket, included (see Accessories)
- Orange LED indicator, lights up when switching output is active
- Green LED reception indicator, lights up when light received is < 0.9 or > 1.1 (switching threshold = 1)
- OFF delay selector switch: "OFF DLY" (on)/"OFF", 40 ms fixed
- Selector switch: "L.ON" (light-switching)/"D.ON" (dark-switching)
- Operating mode selector switch: "SET" (Teach-in mode)/"RUN" (sensor mode)
- "Teach-in" push button

Connection types

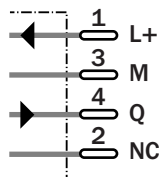
WLL 170T-P 330	WLL 170T-P 430	WLL 170T-P 132
WLL 170T-N 330	WLL 170T-N 430	WLL 170T-N 132



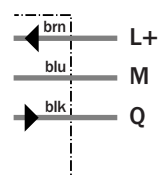
3-pin, M8



4-pin, M8



ø 4 mm



See chapter Accessories

Cables and connectors
Mounting systems
Fibre-optic cables

Technical data		WLL 170T-	P 132	P 330	P 430	N 132	N 330	N 430				
Suitable fibre-optic cable	LL 3 plastic fibre-optic cables											
Scanning range	Dependent on fibre-optic cable used											
Recommended operating ranges	0...580 mm (through-beam system) (with auxiliary lens 0...3200 mm)											
Recommended operating distance	0...100 mm ¹⁾ (proximity system)											
Sensitivity setting												
Automatically, by Teach-in button	Mode switch at pos. "SET" ²⁾											
Mode selector switch position "SET"	Teach-in button active											
position "RUN"	Teach-in button inactive ³⁾											
Light source⁴⁾, light type	LED, visible red light											
Light spot diameter LL 3	Dependent on scanning range											
Dispersion angle LL 3 fibre-optic cable	Approx. 65° ⁵⁾											
Supply voltage V_S⁶⁾	10...30 V DC											
Ripple ⁷⁾	10%											
Current consumption ⁸⁾	≤ 50 mA											
Switching outputs	PNP: open collector: Q NPN: open collector: Q											
Output current I_A max.	100 mA											
Light receiver, switching type	Dark-/light-switching ⁹⁾											
Response time¹⁰⁾	≤ 0.5 ms											
Switching frequency max.¹¹⁾	1000/s											
Time delay t_{OFF} (OFF delay)	40 ms fix, selectable by sliding switch											
Connection types cable ¹²⁾	PVC, 2 m; 3 x 0.2 mm ² , ø 4.0 mm											
plug	M8, 3-pin											
plug	M8, 4-pin											
Circuit protection¹³⁾	A, B, C, D											
VDE protection class	II											
Enclosure rating	IP 50											
Ambient temperature T_A	Operation - 25 °C...+ 55 °C Storage - 40 °C...+ 70 °C											
Weight												
with cable 2 m	Approx. 60 g											
with M8 plug, 3-pin/4-pin	Approx. 20 g											
Housing material	ABS											

1) Object with 90 % remission
(based on standard white to DIN 5033)

2) Teach-in active

3) Equipment in sensor mode

4) Average service life 100,000 h
at T_A = + 25 °C

5) See LL 3 data for deviations

6) Limit values

7) May not exceed or fall short
of V_S tolerances

8) Without load

9) By sliding switch

10) With light/dark ratio 1 : 1 without
time delay

11) With resistive load

12) Do not bend below 0 °C

13) A = V_S connections reverse-polarity
protected

B = Inputs/outputs reverse-polarity
protected

C = Interference suppression

D = Outputs overcurrent and
short-circuit protected

Function diagram WLL 170T Standard

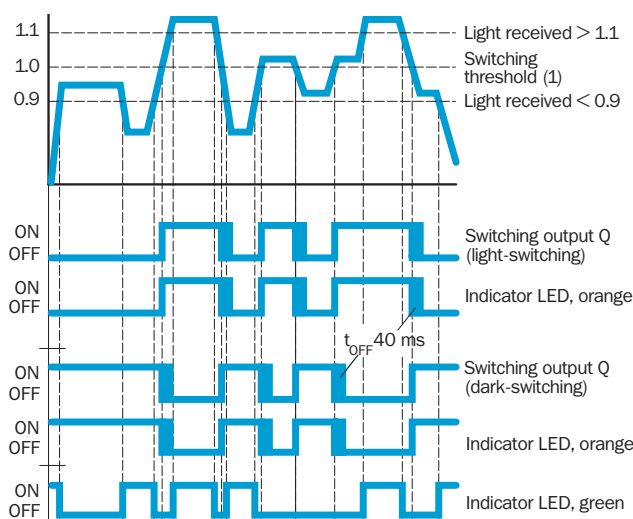
WLL 170T in sensor mode

Operating mode selector switch in RUN mode
(after setting the switching threshold by means
of Teach-in).

Orange LED display: lights up if switching out-
put Q is active. Dependent on setting of light/
dark selector switch.

Green LED display: lights up if light received
is < 0.9 or > 1.1 (based on the switching
threshold Q, switching threshold = 1).

LED display in Teach-in mode: see Teach-in
page 643.



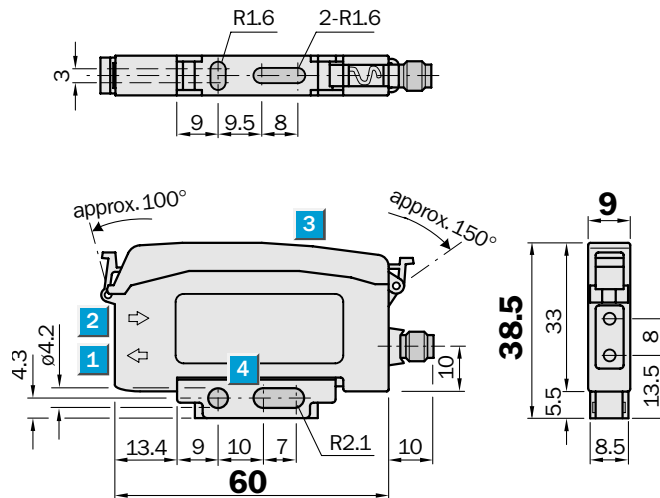
Order information

Type	Order no.
WLL 170T-P 132	6 011 722
WLL 170T-P 330	6 021 963
WLL 170T-P 430	6 011 724
WLL 170T-N 132	6 011 725
WLL 170T-N 330	6 021 964
WLL 170T-N 430	6 011 727

	Scanning range 0...140 mm
Through-beam systems	
	Scanning distance 0...25 mm
Proximity systems	

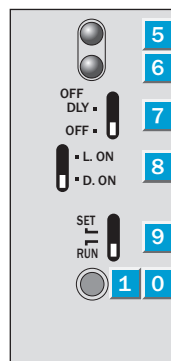
- Green sender LED
- Ideal for recognition of red marks, contrasts or parts
- Commissioning by teach-in

Dimensional drawing



Adjustments possible

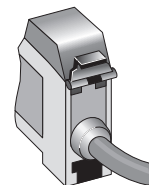
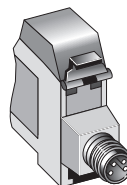
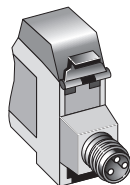
WLL 170T-P 192	WLL 170T-N 192
WLL 170T-P 390	WLL 170T-N 390
WLL 170T-P 490	WLL 170T-N 490



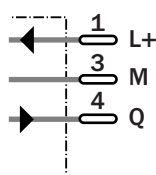
- LED sender, installation of LL 3 fibre-optic cable (sender fibre)
- Receiver, installation of LL 3 fibre-optic cable (receiver fibre)
- Protective hood, can be raised at both ends, removable
- Mounting bracket, included in delivery (see Accessories)
- Orange LED indicator, lights up when switching output is active
- Green LED reception indicator, lights up when light received is < 0.9 or > 1.1 (switching threshold = 1)
- OFF delay selector switch: "OFF DLY" (on)/"OFF", 40 ms fixed
- Selector switch: "L.ON" (light-switching)/"D.ON" (dark-switching)
- Operating mode selector switch: "SET" (Teach-in mode)/"RUN" (sensor mode)
- "Teach-in" push button

Connection types

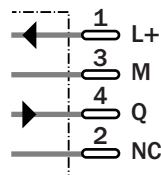
WLL 170T-P 390	WLL 170T-P 490	WLL 170T-P 192
WLL 170T-N 390	WLL 170T-N 490	WLL 170T-N 192



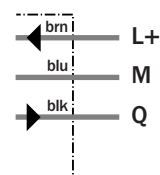
3-pin, M8



4-pin, M8



ø 4 mm



See chapter Accessories

Cables and connectors
Mounting systems
Fibre-optic cables

Technical data		WLL 170T-	P 192	P 390	P 490	N 192	N 390	N 490				
Suitable fibre-optic cable	LL 3 plastic fibre-optic cables											
Scanning range	Dependent on fibre-optic cable used											
Recommended operating ranges	0...140 mm (through-beam system) (with auxiliary lens 0...650 mm)											
Recommended operating distance	0...25 mm ¹⁾ (proximity system)											
Sensitivity setting												
Automatically, by Teach-in button	Mode switch at pos. "SET" ²⁾											
Additional fine alignment, manual	Optional ⁵⁾											
Black & white resolution³⁾	8 grey levels											
Mode selector switch position "SET"	Teach-in button active											
position "RUN"	Teach-in button inactive ⁴⁾											
Light source⁵⁾, light type	LED, visible green light											
Light spot diameter LL 3	Dependent on scanning range											
Dispersion angle LL 3 fibre-optic cable	Approx. 65° ⁶⁾											
Supply voltage V_S⁷⁾	10...30 V DC											
Ripple ⁸⁾	10 %											
Current consumption ⁹⁾	≤ 50 mA											
Switching outputs	PNP: open collector: Q NPN: open collector: Q											
Output current I_A max.	100 mA											
Light receiver, switching type	Dark/light switching ¹⁰⁾											
Response time¹¹⁾	≤ 0.5 ms											
Switching frequency max.¹²⁾	1000/s											
Time delay t_{OFF} (OFF delay)	40 ms fix, selectable by sliding switch											
Connection types cable ¹³⁾	PVC, 2 m; 3 x 0.2 mm ² , Ø 4.0 mm											
plug	M8, 3-pin											
plug	M8, 4-pin											
Circuit protection¹⁴⁾	A, B, C, D											
VDE protection class	II											
Enclosure rating	IP 50											
Ambient temperature T_A	Operation - 25 °C...+ 55 °C Storage - 40 °C...+ 70 °C											
Weight with cable 2 m	Approx. 60 g											
with M8 plug, 4-pin	Approx. 20 g											
Housing material	ABS											

1) Object with 90 % remission
(based on standard white to DIN 5033)

2) Teach-in active

3) With LL 3-DT01 proximity fibre-optic
cable, scanning distance 3 mm

4) Equipment in sensor mode

5) Average service life 100,000 h
at T_A = + 25 °C

6) See LL 3 data for deviations

7) Limit values

8) May not exceed or fall short of
V_S tolerances

9) Without load

10) By sliding switch

11) With light/dark ratio 1: 1 without
time delay

12) With resistive load

13) Do not bend below 0 °C

14) A = V_S connections reverse-polarity
protected

B = Inputs/outputs reverse-polarity
protected

C = Interference suppression

D = Outputs overcurrent and short-
circuit protected

Function diagram WLL 170T standard

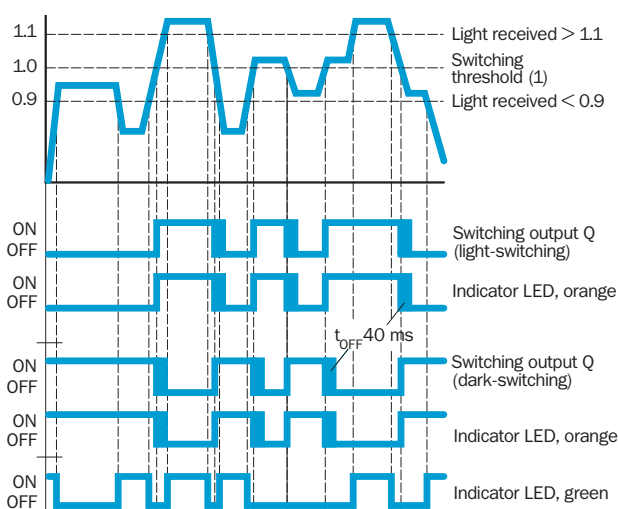
■ WLL 170T in sensor mode

Operating mode selector switch in RUN mode
(after setting the switching threshold by means
of Teach-in).

Orange LED display: lights up if switching out-
put Q is active. Dependent on setting of light/
dark selector switch.

Green LED display: lights up if light received
is < 0.9 or > 1.1 (based on the switching
threshold Q, switching threshold = 1).

LED display in Teach-in mode: see Teach-in
page 643.



Order information

Type	Order no.
WLL 170T-P 192	6 011 728
WLL 170T-P 390	6 021 967
WLL 170T-P 490	6 011 730
WLL 170T-N 192	6 011 731
WLL 170T-N 390	6 021 968
WLL 170T-N 490	6 011 733

Functions

Teach-in button

Sensitivity adjustment by pressing a button. No special photoelectric switch knowledge necessary.

Only active when MODE selector switch is in the SET position (manipulation protection).

Switching selector switch Q

L.ON: light-switching.
D.ON: dark-switching.
Either in NPN or PNP.

Connection type

Either M8, 3-pin/4-pin equipment plug or 2 m connection cable.

OFF delay t_{off}

For switching output Q.
Also switchable, 40 ms fixed.
Enables the control unit to detect very short events.

Mounting system WLL 170T

Mounting by simply clipping onto profile mounting rail. (Mounting bracket included in delivery).

LED indicators orange, green

- Teach-in mode:
Signalling Teach-in sequence
Constantly flashing: Teach-in error
Constantly lit: Teach-in OK.
- Sensor mode:
Orange LED:
switching output active
Green LED:
receiver signal > 1.1 or < 0.9;
(switching threshold = 1).

Sender LED:

Either red or green LED
(see selection table)

Red LED: Ideal for all standard applications (high transmission power, large ranges), also for mark detection.

Warning: not possible to detect red marks with red light.

Green LED: Ideal for recognition of red marks.

μ-prozessor controlled, with EEPROM:

Permanent retention of taught-in switching threshold and hysteresis even if voltage is interrupted for a longer period of time.

Teach-in mode selector switch

Separate from other operating mode selector switches, therefore simple to operate, no double functions.

- **"SET"**: WLL 170T in manual Teach-in mode. Optimum switching point setting by simply pressing a button (once or twice).
- **"RUN"**: The taught-in switching threshold and switching hysteresis are saved in the EEPROM.
- **"Accidental change"** of the taught-in parameter is not possible.
- After 2 seconds the WLL 170T operates in the sensor mode. The saved Teach-in values are retained for an unlimited period of time even if the voltage is interrupted for a longer time.

Protective hood

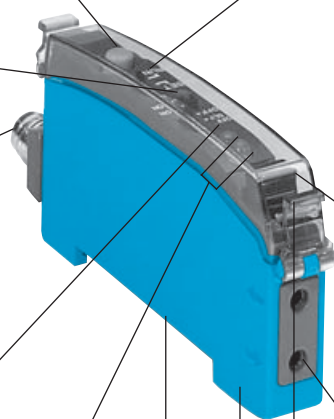
Both sides can be opened up, easy to remove. Easy locking. Also used to check correct fibre-optic cable locking (protective hood cannot be shut otherwise).

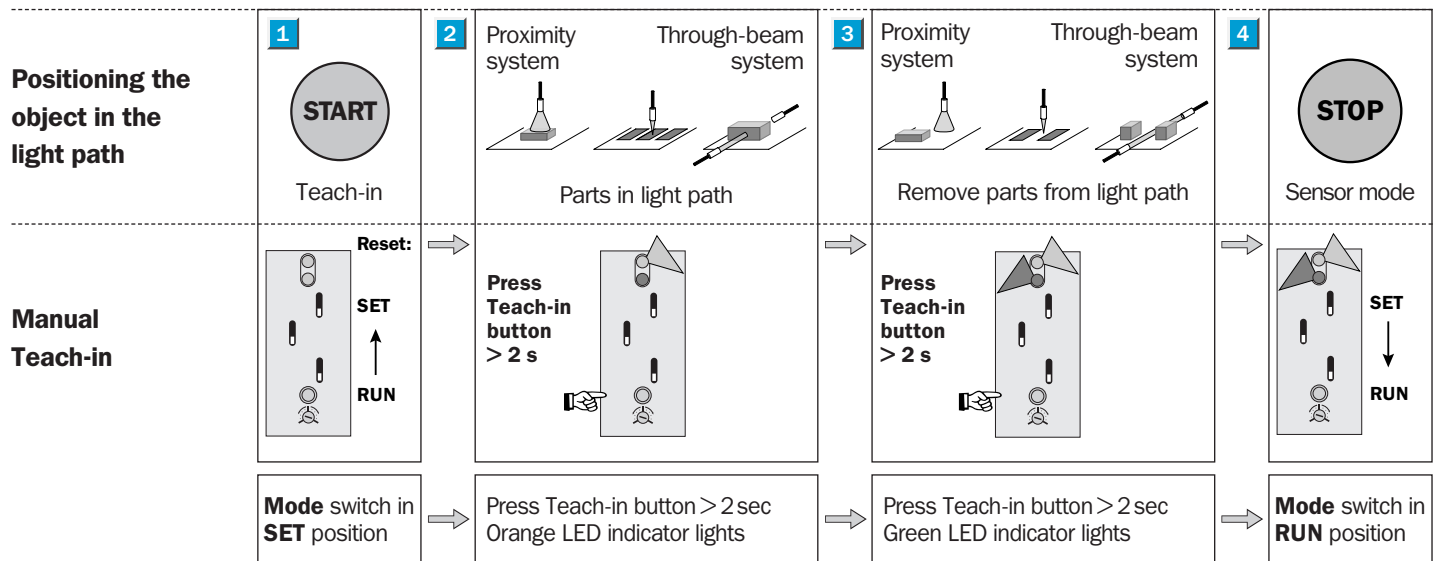
Snap-in connector for fibre-optic cable

- Fibre-optic cable mounting
Release fibre-optic cable: snap closure in horizontal position. Insert the fibre-optic cable. Lock the fibre-optic cable: closure in vertical position.
- Removing fibre-optic cable
Release the fibre-optic cable: put the snap closure in a horizontal position. Pull out the fibre-optic cable.

Fibre-optic cable receptacle

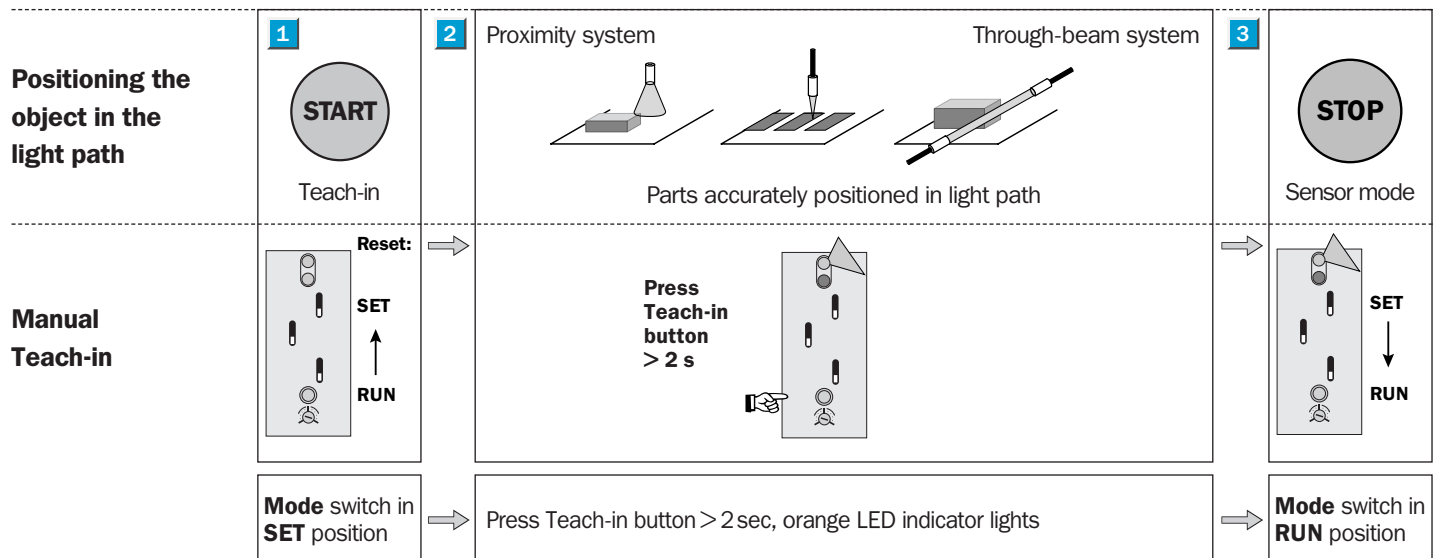
← fibre-optic cable (sender).
→ fibre-optic cable (receiver).
Suitable fibre-optic cable:
LL 3 series plastic fibre-optic cable (see description of the many LL 3 variants).



1. Accurate sensitivity setting (by pressing button twice); WLL 170T**Teach-in steps**

This operating mode is suitable for all applications: large ranges, precise switching points, low hysteresis, transparent objects and contrast marks. The WLL 170T automatically optimizes the switching threshold and hysteresis by means of a μ -processor and saves these values permanently in the EEPROM. No special experience with opto-electronic components is necessary. The Teach-in button is pressed twice.

Applications: Through-beam system: All standard applications, even thin and transparent objects are detected.
 Proximity system: All standard applications, strong background interference, small or dark target objects, simple marks with contrast differences.

2. Accurate positioning of parts or switching positions (by pressing button once); WLL 170T**Teach-in steps**

This operating mode is particularly suitable for accurate positioning tasks. After positioning the object in the desired switching position, the WLL 170T automatically optimizes the switching threshold and hysteresis by means of a μ -processor and saves the values permanently in the EEPROM. No special experience with opto-electronic components is necessary. The Teach-in button is pressed once.

Applications: Through-beam system: Accurate positioning of parts.
 Proximity system: Accurate positioning of parts, positioning of contrast marks.